

Work Order ID 119342

119342

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January-23-15 9:04:26 AM

Item ID: D4035-11 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 15/05/2014 Start Qty: 20.00 *20* Cust Item ID:
 Required Date: 15/05/2014 Req'd Qty: 20.00 *20* Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4035	A

100		0.00							
100									
Hardinge	Memo	0.00							
Hardinge CNC Lathe Small	TURN AS PER FOLIO FA916 AND DWG D4021								
	DWG REV: A								
	FOLIO REV: AA								

DEBURR

110	QC2- Inspect parts off machine FAI/FAIB	0.00							
110									
QC	Memo	0.00							
Quality Control									

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 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120						24			DAS 25 9-89 15-1-23
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: WA004	0.00							
130						24		MLJ	15-01-26
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									15/1/28 JF
QC	Memo	0.00							
Quality Control									

15-1-27

Picklist Print

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Work Order ID: 119342

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Parent Item: D4035-11

D4035-11

Parent Item Name: Bushing

Start Date: 15/05/2014

Required Date: 15/05/2014

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A new issue DD 10.03.15 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6R0.375

Purchased

No

f

14.6600

1.25

M6061T6R0.375

**

6061-T6 Round Bar .375"

Location

Loc Qty

Loc Code

MAT012

14.66

m128054

14.66

1.25
1.9

BG 15-01-23

